

**STEEL MAST ARM ASSEMBLY AND POLE (SPECIAL) (LCDOT)**  
**STEEL COMBINATION MAST ARM ASSEMBLY AND POLE (SPECIAL) (LCDOT)**

Effective: October 1, 2016

Revised:  
LC877.01

**Description:** This work shall consist of furnishing and installing a steel mast arm assembly and pole or steel combination mast arm assembly and pole at locations shown on the plans and/or as directed by the Traffic Engineer.

**Materials:** The steel mast arm assembly and pole and steel combination mast arm assembly and pole shall meet the requirements of Article 1077.03 of the "Standard Specifications" and the following:

Steel mast arm assembly and pole and steel combination mast arm assembly and pole shall be manufactured and/or supplied by Sternberg Vintage Lighting, Union Metal, or Valmont, according to the following:

- Round, tapered, 16-sharp fluted pole.
- Round, tapered, smooth, standard-curved, flange-connected, traffic signal mast arm

The two-piece mast arm base cover shall be cast aluminum, and shall be manufactured and/or supplied by the same company as the mast arm assembly and pole.

Manufacturer designations for the two-piece mast arm base cover to be used with (SPECIAL) MAST ARM ASSEMBLIES include the following:

- Sternberg (Hamilton 6401SS)
- Union Metal
- Valmont (Lake County AC1 base cover)

All mast arms, mast arm poles, luminaire arms, and any exposed steel hardware shall be hot-dipped galvanized, and then powder-coated black by the supplier/manufacturer, as described below or by a pre-approved alternative finishing method. Cast aluminum base covers shall be powder-coated black by the supplier/manufacturer, as described below or by a pre-approved alternative finishing method.

**Powder-Coated Finish:** All galvanized and aluminum exterior surfaces shall be coated with chip resistive epoxy resin primer applied via electrostatic spray equipment. The primer is to be applied at a minimum dry film thickness (DFT) of 3.0 mils with a minimum DFT of 6.0 mils applied to the lower 8 feet of the pole. The primer coat shall be energy absorptive, and capable of achieving a rating of 10A under testing according to the American Society for Testing and Materials (ASTM) Procedure D3170, Standard Test Method for Chipping Resistance of Coatings. The primed surfaces shall then be coated with a black semi-gloss TGIC Super Durable Polyester topcoat to a minimum dry film thickness of 3.0 mils. The topcoat shall meet the requirements of the American

Architectural Manufacturer's Association (AAMA) 2604 test for color and gloss retention properties.

The manufacturer shall warranty the finish of all components for a period of at least five years from the date of shipment. The Contractor shall provide a copy of the warranty to the Traffic Engineer, upon request.

**General:** This work shall be performed according to Section 877 of the "Standard Specifications" and the following:

All chips, scrapes, scratches, etc., in the paint shall be touched-up by the Contractor according to the manufacturer's recommendations, with matching paint supplied by the manufacturer.

All holes drilled into signal poles, mast arms, or posts shall require rubber grommets to prevent the chafing of wires.

Stainless steel mesh screening shall be stainless steel banded to the anchor bolts, with a minimum 2-inch lap, to enclose the void between the top of the foundation and the base plate. The mesh screening shall have ¼-inch maximum opening and a minimum wire diameter of AWG NO. 16. The screening shall not be installed until the Traffic Engineer has inspected the leveling nuts at the Traffic Signal "Turn-On".

All base covers shall fit tightly around the poles, with little or no gap at the top of the base cover. Two-piece base covers shall fit together tightly, with little or no gap between the two pieces. All base covers shall fit securely on top of the foundation, and shall not easily move or wobble. All base covers shall have an access hand hole, with a removable cover, and a minimum opening size of 200 square inches.

Pedestrian pushbutton stations shall be mounted to mast arm base covers according to the following:

- The top and bottom of the station shall be secured by drilling, tapping, and installing a 3/8-inch stainless steel threaded bolt, lock washer, and hex nut. Do not use self-tapping screws.
- Spacers made of 3/4-inch aluminum conduit shall be installed behind the pushbutton station, to level and plumb the station.

Luminaire arms shall be steel, 20 feet in length, tapered, monotube style, with an AASHTO 2001 wrap-around, gusset style connection.

Luminaires shall be installed at a minimum mounting height of 45 feet unless indicated otherwise on the plans, and shall be paid for separately.

**Basis of Payment:** This work will be paid for at the contract unit price per each for STEEL MAST ARM ASSEMBLY AND POLE (SPECIAL) or STEEL COMBINATION MAST ARM ASSEMBLY AND POLE (SPECIAL), of the signal arm length specified.